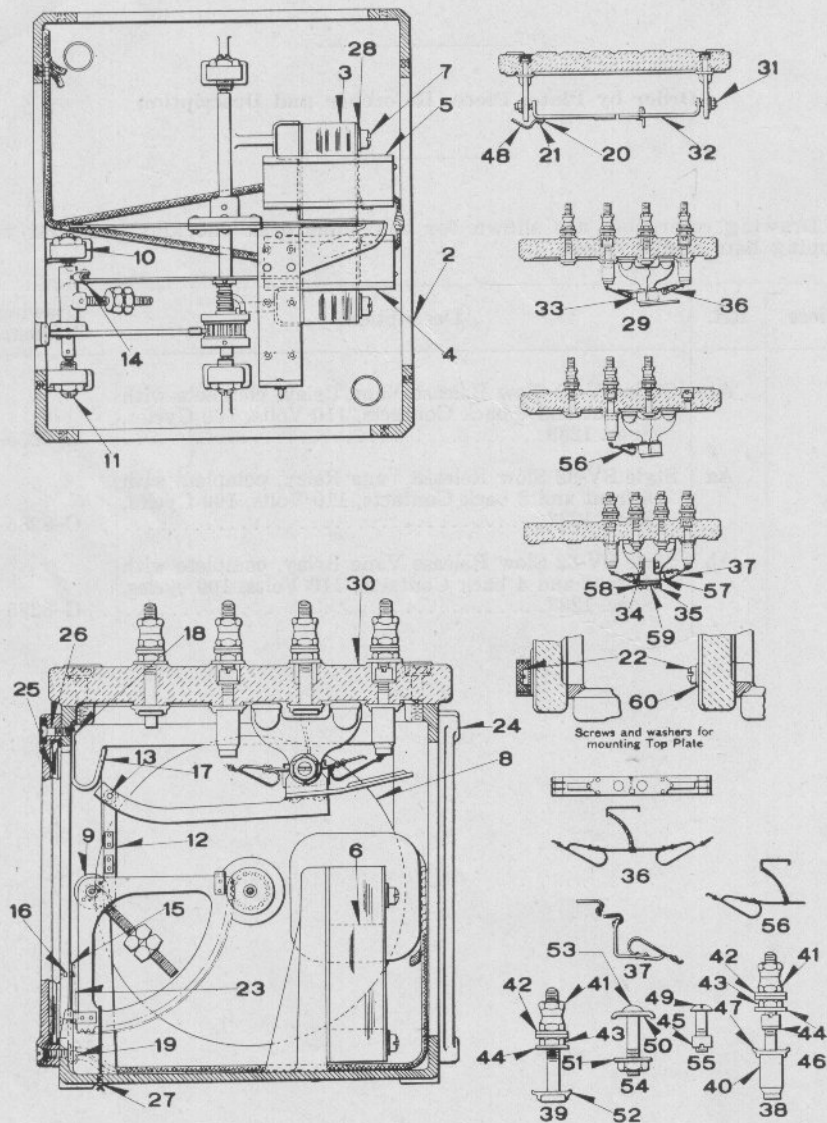


UNION SWITCH & SIGNAL CO.

Zachary C. Gillihan 2008



STYLE SV-32 SLOW RELEASE VANE RELAY DETAIL PARTS

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Order by Plate, Piece, Reference and Description

Drawing references are shown for convenience in checking material with shipping lists and invoices.

Piece	Ref.	Description	Drawing Reference
134157	2	Case, complete with ventilators	C-8286-3
119347	3	Core, complete	8101-290
	4	Coil, complete (L.H.) (Specify Voltage and Frequency)	8133-330
	5	Coil, complete (R.H.) (Specify Voltage and Frequency)	8133-330
116256	6	Laminations	8358-371
116258	7	Screw	8098-909
116227	8	Vane, complete	10985-34
116175	9	Segment, complete	C-8286-2
124889	10	Trunnion, complete with Hex. Nut	12471-5
124890	11	Trunnion, complete with Hex. Nut	12471-5
116253	12	Link	8232-175
62223	13	Pin	8097-837
56135	14	Pin	8097-652
123168	15	Name Plate	8225-240
	16	Machine Screw No. 6-40 x $\frac{1}{2}$ " Flat Hd. S. (Cad. Pl.) for attaching name plate to case.	
118957	17	Stop Plate for .5 Sec. time interval	11893-176
	17a	Stop Plate for .75 Sec. time interval	
54921	18	Rivet for 17-19	10301-1
116272	19	Spring	8735-580
20686	20	Washer	7828-108

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 (Continued)

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Piece	Ref.	Description	Drawing Reference
	21	Machine Screw No. 6-40 x $\frac{1}{4}$ " Rd. Hd. Br. (Nickel Plated) with two washers Ref. 20	
	22	Machine Screw No. 14-24 x $\frac{1}{4}$ " Fil. Hd. S. (Cad. Pl.) with washer 60.	
122932	23	Strap.....	11893-200
65954	24	Door.....	C-8814-6
94596	25	Shield.....	8163-282
	26	Machine Screw No. 10-30 x $\frac{5}{8}$ " Flat Hd. S. (Cad. Pl.)	
	27	Machine Screw No. 4-48 x $\frac{1}{4}$ " Rd. Hd. S (Cad. Pl.)	
	28	Washer $\frac{3}{16}$ " Std. Plate (Cad. Pl.) for 7.	
134419	29	Contact Spring Combination complete with Top Plate and 6 Front and 2 Back non-independent L.V. Contacts.....	C-8289-2
134612	29a	Contact Spring Combination complete with Top Plate and 6 Front and 6 Back non-independent L.V. Contacts.....	C-8289-2
130902	29b	Contact Spring Combination complete with Top Plate and 4 Front and 4 Back non-independent L.V. Contacts.....	C-8289-2
130254	30	Glass Top Plate, complete with contact Bar Brackets..	C-8814-26
96403	31	Trunnion complete with Hex. Nut.....	12471-5
116166	32	Contact Spring Support, complete.....	C-8286-2
22621	33	Bushing.....	8095-199
19409	34	Nut Lock.....	8486-68
1515	35	Nut.....	8109-23

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(Continued)

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Piece	Ref.	Description	Drawing Reference
98087	36	Contact Spring complete (Front and Back)	8385-1659
110663	37	Contact Spring complete (Front or Back Independent)	8385-1882
	38	Terminal Post complete with nuts, washers, lock washers, and terminal post Ref. 40	12451-
	39	Terminal Post complete with nuts, washers and lock washers	12451-
130200	39a	Terminal Post only for 38 and 39	1192-8094
112419	40	Terminal Post complete for 38	8094-1193
29101	41	Nut for 38 and 39	8109-193
29102	42	Washer for 38 and 39	7828-139
29103	43	Nut for 38, 39 and 54	8109-194
69705	44	Washer for 38 and 39	7828-287
69706	45	Nut for 38 and 55	8109-383
70539	46	Washer for 38	8274-73
29063	47	Lock Washer for 40	8486-111
73587	48	Flexible Connector	10934-107
	49	Machine Screw No. 14-24 x $\frac{5}{8}$ " Rd. Hd. S. (Cad. Pl.) for 55	
36088	50	Washer for 54	7826-136
29104	51	Washer for 54	7828-138
121616	52	Lock washer for 39	8486-362
	53	Machine Screw No. 14-24 x $1\frac{1}{4}$ " Rd. Hd. S. (Cad. Pl.) for 54.	

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Piece	Ref.	Description	Drawing Reference
94436	54	Dummy post complete, includes 1-53, 1-51, 1-50 and 1-43.....	12471-3
	55	Dummy post complete includes 1-49, 1-45.....	12471-
88945	56	Contact Spring, complete (Front Contact).....	8385-1659
62135	57	Terminal Block.....	9968-397
49144	58	Washer for 57.....	7828-213
74798	59	Lock Washer for 57.....	8486-155
131440	60	Washer for 22.....	7828-6